



STICKS & STONES

Honing Sticks

- + Honing is the finishing of internal dimensions of automobile cylinder heads and other components when an excellent and accurate finish is required.
- + Honing is generally performed with square, rectangle or specially shaped sticks or blocks
- + Certain honing sticks, particularly when used for steel, are treated with sulphur to increase stick life and prevent loading

Product Range

Grain	Width	Thickness	Length	Grit	Hardness
AA	3 - 15	3 - 10	25 - 200	46 - 600	G - P
C	3 - 15	3 - 10	25 - 200	46 - 400	I - O

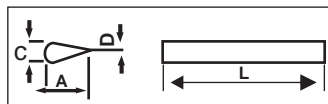
Starting Recommendation

Material	Grading
Cast Iron	C150 L V4
Carbon steel	AA150 L V18N (S)
Steel & Nitrally	AA150 H V18N (S)
Bearing Steel	C180 N V4

(S) Indicates sticks treated with sulphur

Slip Stones (chisel Shaped)

A	C	D	L	Grit
25	6	1	100	Medium & Fine
25	6	1	150	
45	10	0	100	
45	10	3	100	
45	10	2	120	



Slip Stones (Blade Shaped)

A	C	L	Grit
25	3	100	Medium & Fine
25	6	100	
45	10	100	

